

# Woodpeckers<sup>®</sup>

## OneTIME Tool<sup>®</sup>

# CLAMPZILLA<sup>™</sup>

## 4-WAY PANEL CLAMP

O W N E R ' S M A N U A L

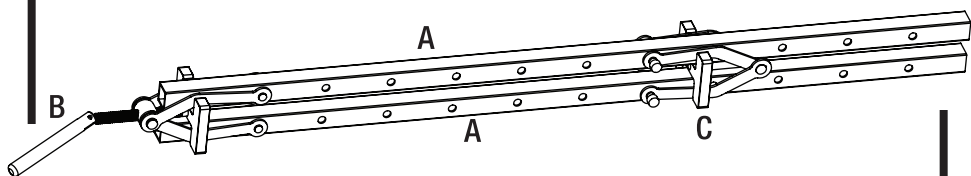


DIAGRAM LETTER	(QTY)	PART NAME
A	(2)	Clamping Bars 38" Capacity
B	(1)	Threaded Clamping End
	(1)	Handle (with Screw)
	(1)	Clamping Pad
	(1 Set)	Centering Devices
	(2)	Fixed Pins with E-Clips
C	(1)	Stationary Clamping End
	(1)	Clamping Pad
	(1 Set)	Centering Devices
	(2)	Quick Release Pins

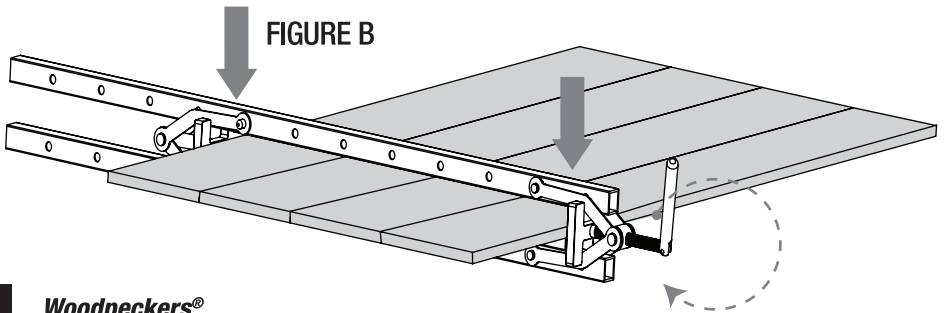
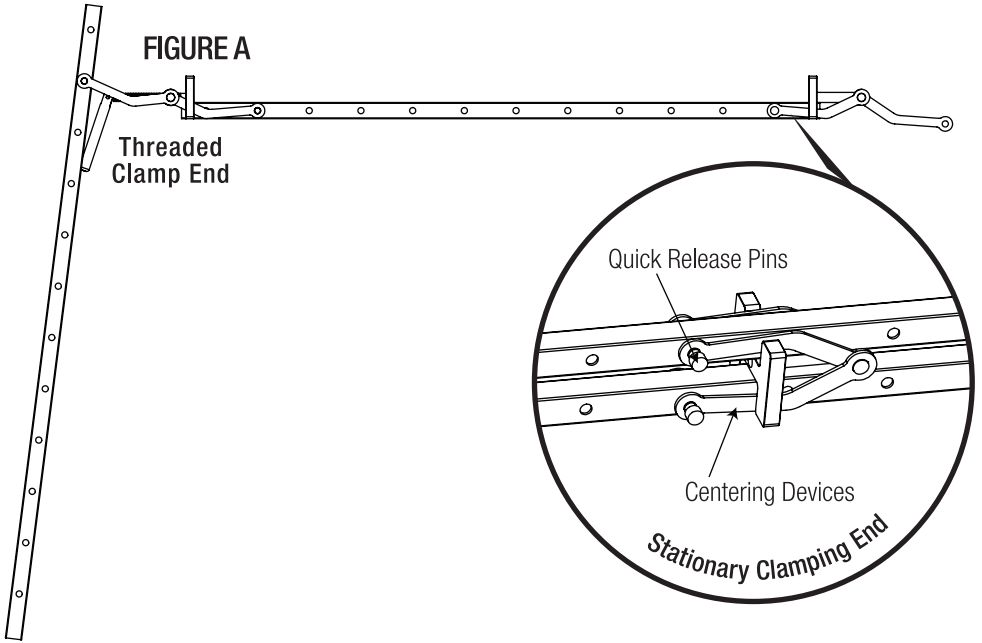
**Sold Separately** (2) 50" Capacity Extended Bars

Woodpeckers<sup>®</sup> *OneTIME Tool*<sup>®</sup>, the **ClampZILLA<sup>™</sup> 4-Way Panel Clamp**, places a bar on both sides of your stock with centering devices that direct the pressure to the exact center of your stock. Not only does ClampZILLA focus the lateral pressure on the center of your panel, it also puts vertical pressure on the boards, helping to hold them in alignment to each other.

If you think you're missing anything, email us at [mailroom@woodpeck.com](mailto:mailroom@woodpeck.com).  
You can also call us at 800-752-0725 from 9:00 a.m. to 5:00 p.m. EST Monday - Friday.

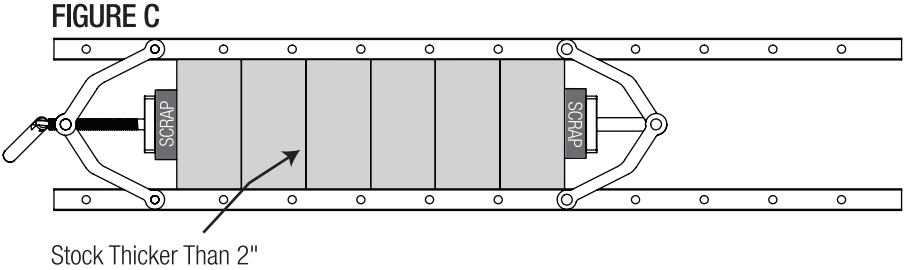
## LOADING THE CLAMPZILLA

1. Remove the top Quick-Release Pin from the Stationary Clamping End of the Clamp.
2. Pivot the top Clamping Bar out of the way. **FIGURE A**
3. Remove the other Quick Release Pin on the Stationary Clamping End.
4. Move the Stationary Clamping End to the set of holes on the Clamping Bars closest to the width of your material.
5. Install the lower Quick Release Pin.
6. Spread glue on your boards and align them on the lower Clamping Bar.
7. Pivot the top Clamping Bar into place and install the upper Quick Release Pin into the Stationary Clamping End.
8. Tighten the Clamp by turning the Handle on the Threaded Clamping End. **FIGURE B**



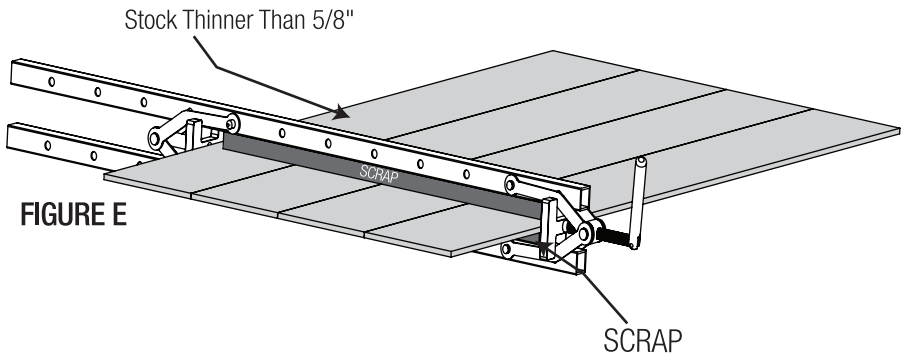
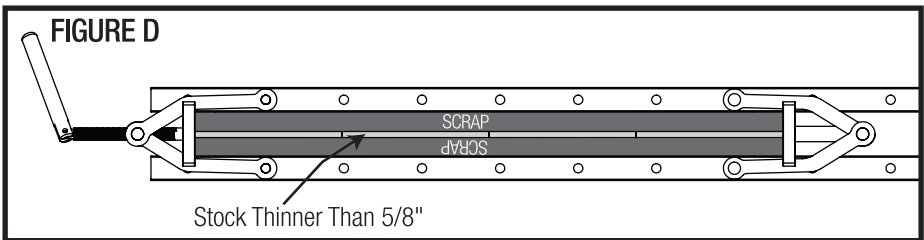
## CLAMPING THICKER STOCK

On stock over 2" thick, the Centering Devices will hit the edge of the stock before they can apply pressure to the Clamping Bars. You can overcome this by placing a thinner piece of scrap stock (a 2"x 2", for example) at the two outside edges of your glue-up. **FIGURE C**



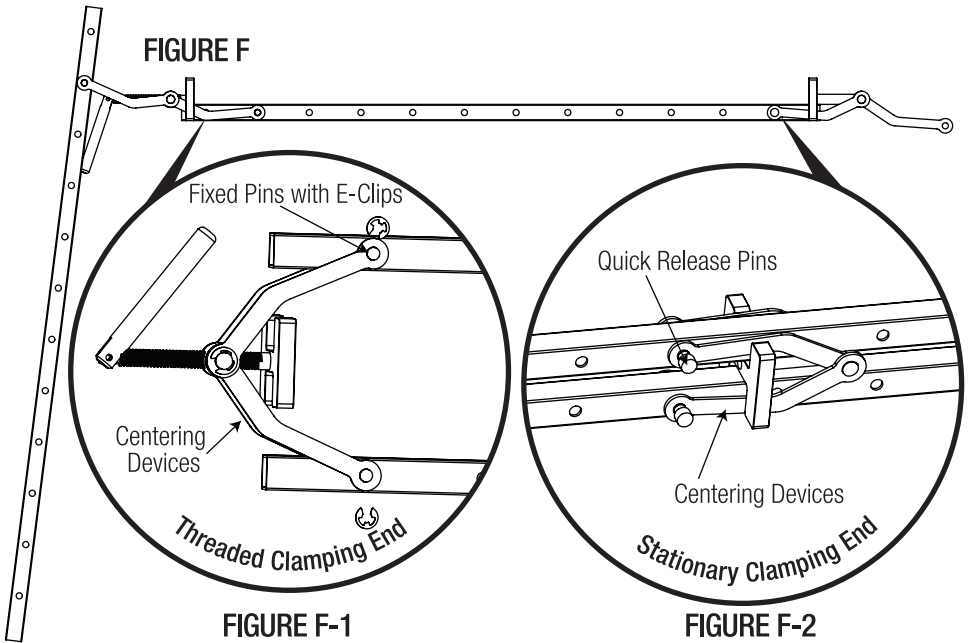
## CLAMPING THINNER STOCK

The Clamping Bars will come against the Clamping Pads before engaging stock thinner than 5/8". You can overcome this by placing scrap stock in line with the clamping bars, above and below your glue-up. **FIGURES D & E**



## INSTALLING 50" CAPACITY CLAMPING BARS *(Sold Separately)*

1. Use a flat-bladed screwdriver to remove the E-Clips from the Fixed Pins on one side of the Threaded Clamping End. **FIGURE F-1**
2. Slide the Fixed Pins out.
3. Remove the Quick Release Pins from the Stationary Clamping End of the ClampZilla. **FIGURE F-2**
4. Replace the standard 38" Capacity Clamping Bars with the 50" Capacity Clamping Bars *(Sold Separately)*.
5. Replace the Quick Release Pins in the Stationary Clamping End.
6. Replace the Fixed Pins and lock with the E-Clips on the Threaded Clamping End.



# Woodpeckers®

PRECISION WOODWORKING TOOLS

Woodpeckers, LLC Strongsville, Ohio · [woodpeck.com](http://woodpeck.com)

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**WARNING!** This product can expose you to chemicals, including chromium, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)