Woodpeckers® OneTIME Tool®, the ClampZILLA™ 4-Way Panel Clamp, places a bar on both sides of your stock with centering devices that direct the pressure to the exact center of your stock. Not only does ClampZILLA focus the lateral pressure on the center of your panel, it also puts vertical pressure on the boards, helping to hold them in alignment to each other.
LOADING THE CLAMP ZILLA

1. Remove the top Quick-Release Pin from the Stationary Clamping End of the Clamp.
2. Pivot the top Clamping Bar out of the way. **FIGURE A**
3. Remove the other Quick Release Pin on the Stationary Clamping End.
4. Move the Stationary Clamping End to the set of holes on the Clamping Bars closest to the width of your material.
5. Install the lower Quick Release Pin.
6. Spread glue on your boards and align them on the lower Clamping Bar.
7. Pivot the top Clamping Bar into place and install the upper Quick Release Pin into the Stationary Clamping End.
8. Tighten the Clamp by turning the Handle on the Threaded Clamping End. **FIGURE B**
CLAMPING THICKER STOCK
On stock over 2" thick, the Centering Devices will hit the edge of the stock before they can apply pressure to the Clamping Bars. You can overcome this by placing a thinner piece of scrap stock (a 2" x 2", for example) at the two outside edges of your glue-up. **FIGURE C**

![Figure C](image)

Stock Thicker Than 2"

CLAMPING THINNER STOCK
The Clamping Bars will come against the Clamping Pads before engaging stock thinner than 5/8". You can overcome this by placing scrap stock in line with the clamping bars, above and below your glue-up. **FIGURES D & E**

![Figure D](image)

Stock Thinner Than 5/8"

![Figure E](image)

Stock Thinner Than 5/8"
INSTALLING 50" CAPACITY CLAMPING BARS *(Sold Separately)*

1. Use a flat-bladed screwdriver to remove the E-Clips from the Fixed Pins on one side of the Threaded Clamping End. **FIGURE F-1**

2. Slide the Fixed Pins out.

3. Remove the Quick Release Pins from the Stationary Clamping End of the ClampZilla. **FIGURE F-2**

4. Replace the standard 38" Capacity Clamping Bars with the 50" Capacity Clamping Bars *(Sold Separately).*

5. Replace the Quick Release Pins in the Stationary Clamping End.

6. Replace the Fixed Pins and lock with the E-Clips on the Threaded Clamping End.