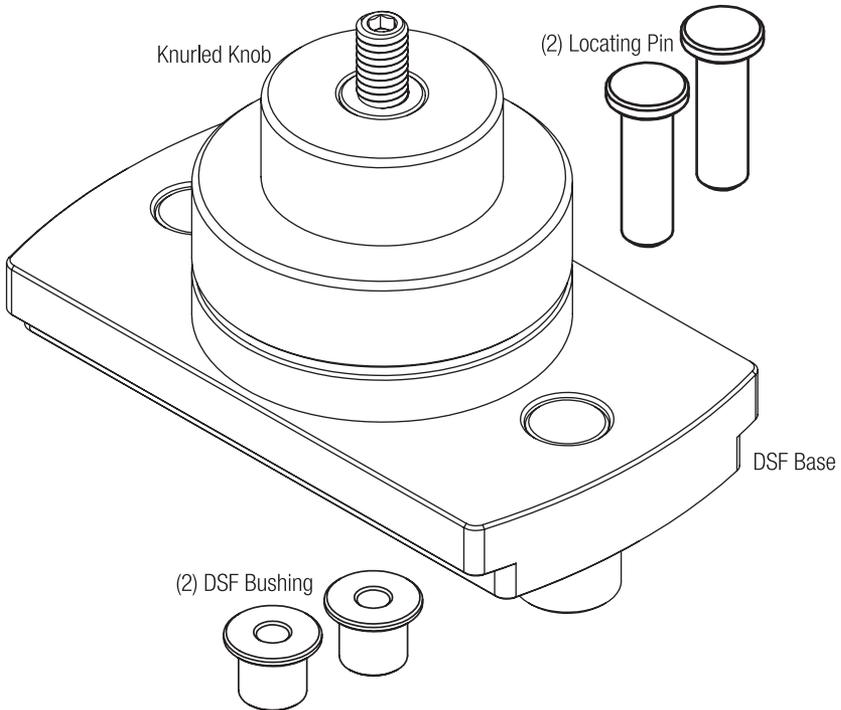


# Woodpeckers<sup>®</sup>

## DADO SET-UP FIXTURE - DSF

### O W N E R ' S M A N U A L

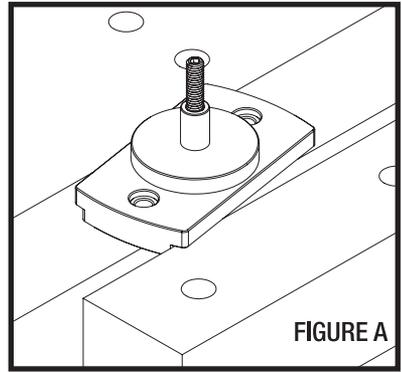


**The Woodpeckers Dado Setup Fixture (DSF)** is designed to enable you to quickly and accurately set up a stacked dado blade set on your workbench, vise or Festool MFT table. The DSF replicates the internal mounting of your table saw on your workbench, enabling you to efficiently make adjustments to your dado stack thickness while eliminating the repetitive installation and removal of the dado blade inside your table saw.

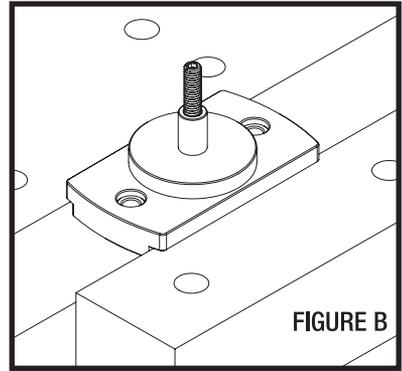
If you think you're missing anything, email us at [mailroom@woodpeck.com](mailto:mailroom@woodpeck.com).  
You can also call us at 800-752-0725 from 9:00 a.m. to 5:00 p.m. EST Monday - Friday.

## MOUNTING THE DSF IN A VISE

1. Open the vise approximately 3" and rest the DSF on the top of the vise at a slight angle. *FIGURE A.*



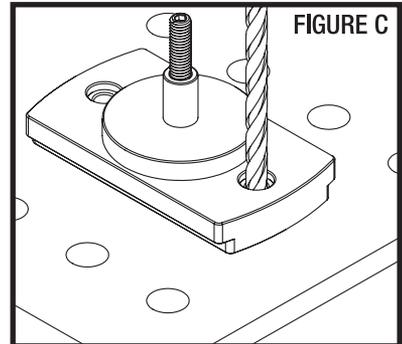
2. Close the vise until the DSF is secured. The DSF is now ready to use. *FIGURE B.*



**NOTE:** If using a metal vise, use soft jaws or another means to protect the aluminum base of the DSF.

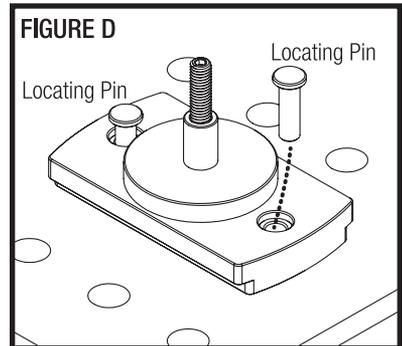
## MOUNTING THE DSF IN A BENCH

1. Locate and securely clamp the DSF into the desired location.
2. Using the built-in drill guides as a template, use a 3/8" drill bit and drill a hole a minimum of 3/4"-deep into your benchtop. *FIGURE C.*



Remove the DSF and clear away the debris.

3. Relocate the DSF and drop the Locating Pins into the drill holes. *FIGURE D.* Your DSF is ready to use.

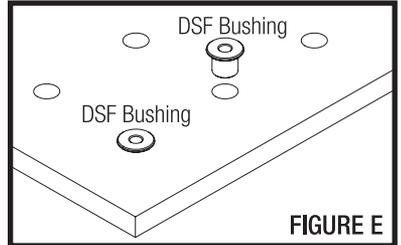


**NOTE:** Adding a small chamfer to the top of the holes will aid in locating the pins.

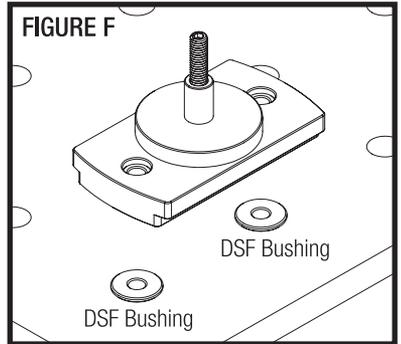
## MOUNTING THE DSF TO A FESTOOL MFT TABLE

The Woodpeckers DSF comes with bushings that precisely locate the DSF in the holes on the MFT table.

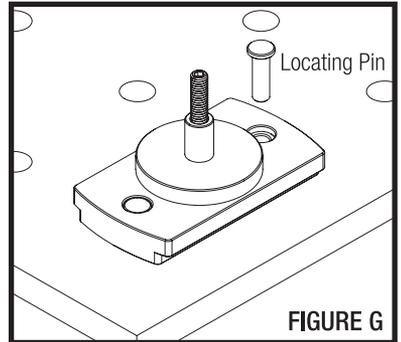
1. Install the two DSF Bushings into two adjacent horizontal or vertical holes on the MFT table. **FIGURE E.**



2. Align the DSF body with the two Bushings so the heads of the Bushings are in the recessed areas of the DSF body. **FIGURE F.**



3. Install the two pins through the drill bushings and into the MFT bushings. The DSF is now ready to use. **FIGURE G.**



## SETTING THE DADO BLADE WIDTH

1. Mount the DSF on your bench, vise, or MFT table, as listed on pages 2-3.

Determine the desired thickness needed. (We suggest using Woodpeckers Gap Gauge.

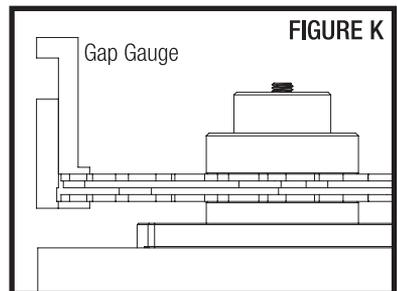
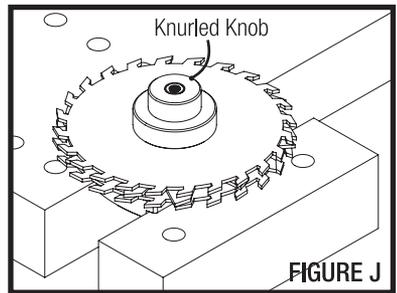
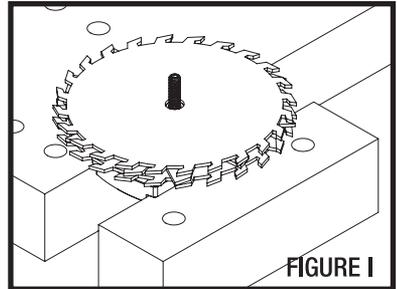
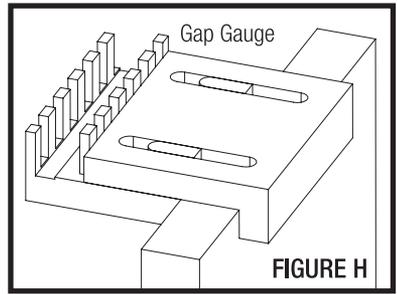
**FIGURE H.)**

2. Select the combination of dado blades, chippers, and shims to the approximate thickness. **FIGURE I.**

Place the combination selected as they will be installed in the table saw, on to the DSF.

3. Using the Knurled Knob, clamp the dado stack down. **FIGURE J.**

4. Measure the width of the dado stack. Remove the Knurled Knob and make adjustments as necessary or install in your table saw. **FIGURE K.**



# Woodpeckers®

PRECISION WOODWORKING TOOLS

Woodpeckers, LLC Strongsville, Ohio · [woodpeck.com](http://woodpeck.com)

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**WARNING!** This product can expose you to chemicals, including chromium, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)