

# Woodpeckers®

## AUXILIARY RIP FENCE

### O W N E R ' S M A N U A L

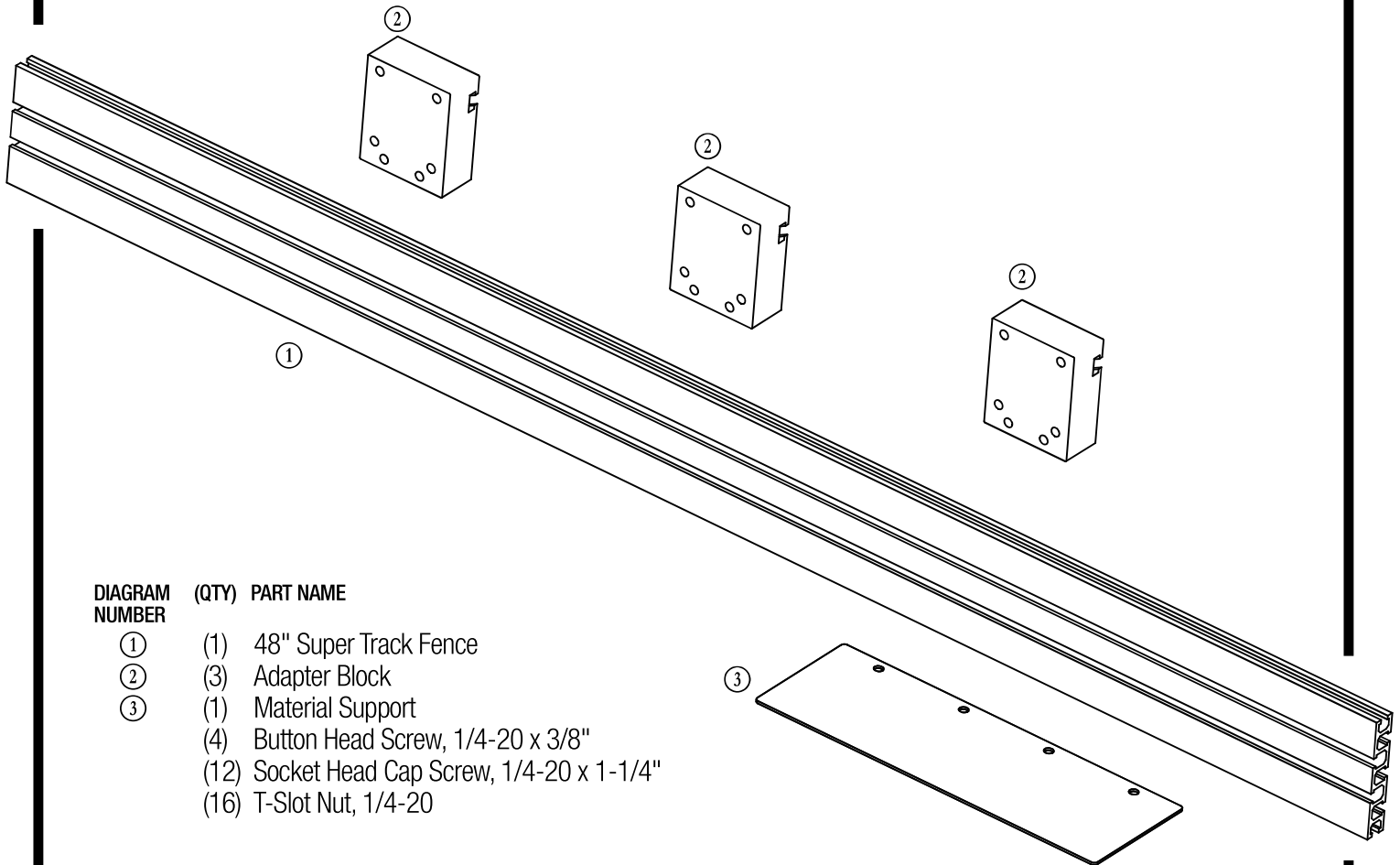


DIAGRAM NUMBER	(QTY)	PART NAME
①	(1)	48" Super Track Fence
②	(3)	Adapter Block
③	(1)	Material Support
	(4)	Button Head Screw, 1/4-20 x 3/8"
	(12)	Socket Head Cap Screw, 1/4-20 x 1-1/4"
	(16)	T-Slot Nut, 1/4-20

#### Woodpeckers Auxiliary Rip Fence improves the accuracy of cuts on your table saw.

- Increased fence registration on standard size table saws.
- Material support effectively increases the size of the table at infeed or outfeed.
- 7 Accessory tracks offer countless configurations for featherboards and feed guides, sacrificial fences, flip stops, and even shop-made jigs.
- If you have a standard, go-to setting for your Auxiliary Rip Fence, the fence can be attached and detached in just seconds.



Scan the QR code above  
to watch the video  
or visit [woodpeck.com](http://woodpeck.com)  
under the video tab towards  
the bottom of the product page.

If you think you're missing anything, email us at [mailroom@woodpeck.com](mailto:mailroom@woodpeck.com).  
You can also call us at 800-752-0725 from 9:00 a.m. to 4:00 p.m. EST Monday - Friday.

## BEFORE YOU BEGIN...

The Auxiliary Rip Fence is designed to clamp to your fence using track clamps. At least two track clamps are required for proper clamping and a third may be used for additional support. Screw-style track clamps work best, but trigger-style and ratchet-style work just as well if they do not interfere with the table. *See last page for Additional Accessories including recommended clamps.*

You can use your Auxiliary Rip Fence in several configurations. The most common application is the **High Fence** configuration, used to extend the height and length of your existing fence by standing the Super Track Fence on edge. Another configuration is to lay the Super Track Fence flat, creating a **Short Fence** configuration, allowing you to rip narrow strips from thin stock safely without interference between the fence and push stick. Also, you may elevate the High Setting above the table surface allowing you to flush cut to a template or edge joint a board using a straight edge template attached to the workpiece. *See page 3 for illustrations on the High and Short Fence configurations.*

## I. ASSEMBLY

### • AT THIS POINT YOU WILL NEED:

① (1) 48" Super Track Fence

② (3) Adapter Blocks

③ (1) Material Support

### • HARDWARE BAG

(4) Button Head Screw, 1/4-20 x 3/8"

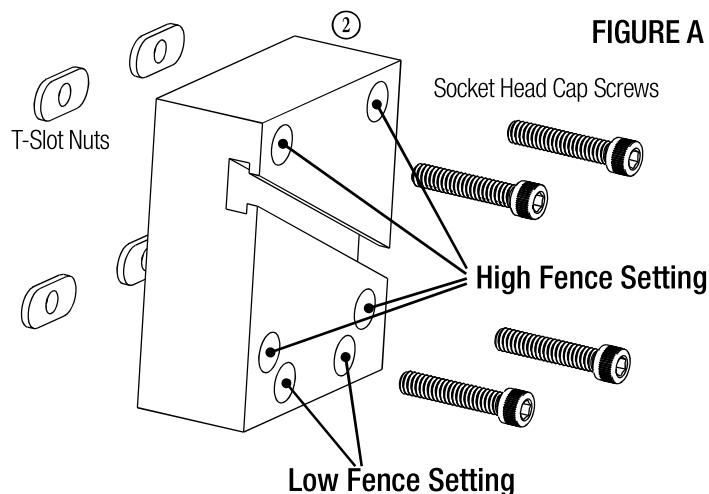
(12) Socket Head Cap Screw, 1/4-20 x 1-1/4"

(16) T-Slot Nuts, 1/4-20

### • NOT INCLUDED

5/32" Hex Key

3/16" Hex Key



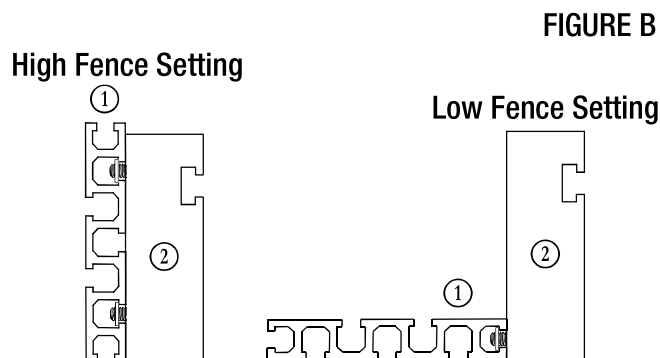
### 1. Installing Adapter Blocks to Super Track Fence

a. Install the (4) Socket Head Cap Screws through the ② Adapter Block and loosely thread (4) T-Slot Nuts onto the the ends of the screws Repeat for the remaining two Adapter Blocks. **FIGURE A.**

b. With all the Adapter Blocks in the same orientation (*engravings facing up*), align the T-Slot Nuts to the tracks in the ① Super Track Fence and slide roughly into position. **FIGURE B.**

c. For best results, the Adapter Blocks should be evenly spaced along your table saw rip fence. Determine the location of the Adapter Blocks by placing the Auxiliary Rip Fence next to your table saw rip fence while locating the extended fence on the infeed or outfeed side of your table saw.

d. With the Adapter Blocks in their final positions, tighten the Socket Head Cap Screws using a 3/16" Hex Key.



## 2. Installing Material Support

- Place the (4) Button Head Screws through the holes in the ③ Material Support and loosely thread the remaining (4) T-Slot Nuts onto the ends of the screws. **FIGURE C.**
- Slide the T-Slot Nuts of the assembly into the correct track of the Super Track Fence. **FIGURE D.** Locate the ③ Material Support then tighten the Button Head Screws to secure in place.

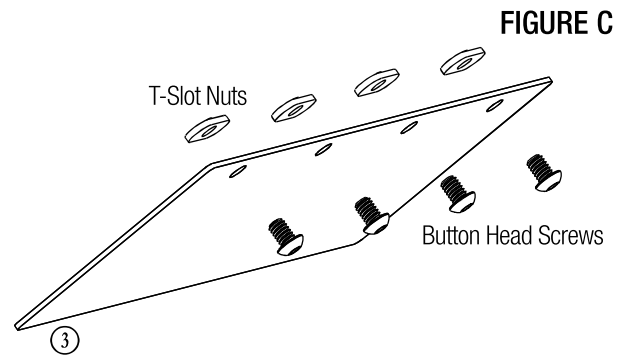
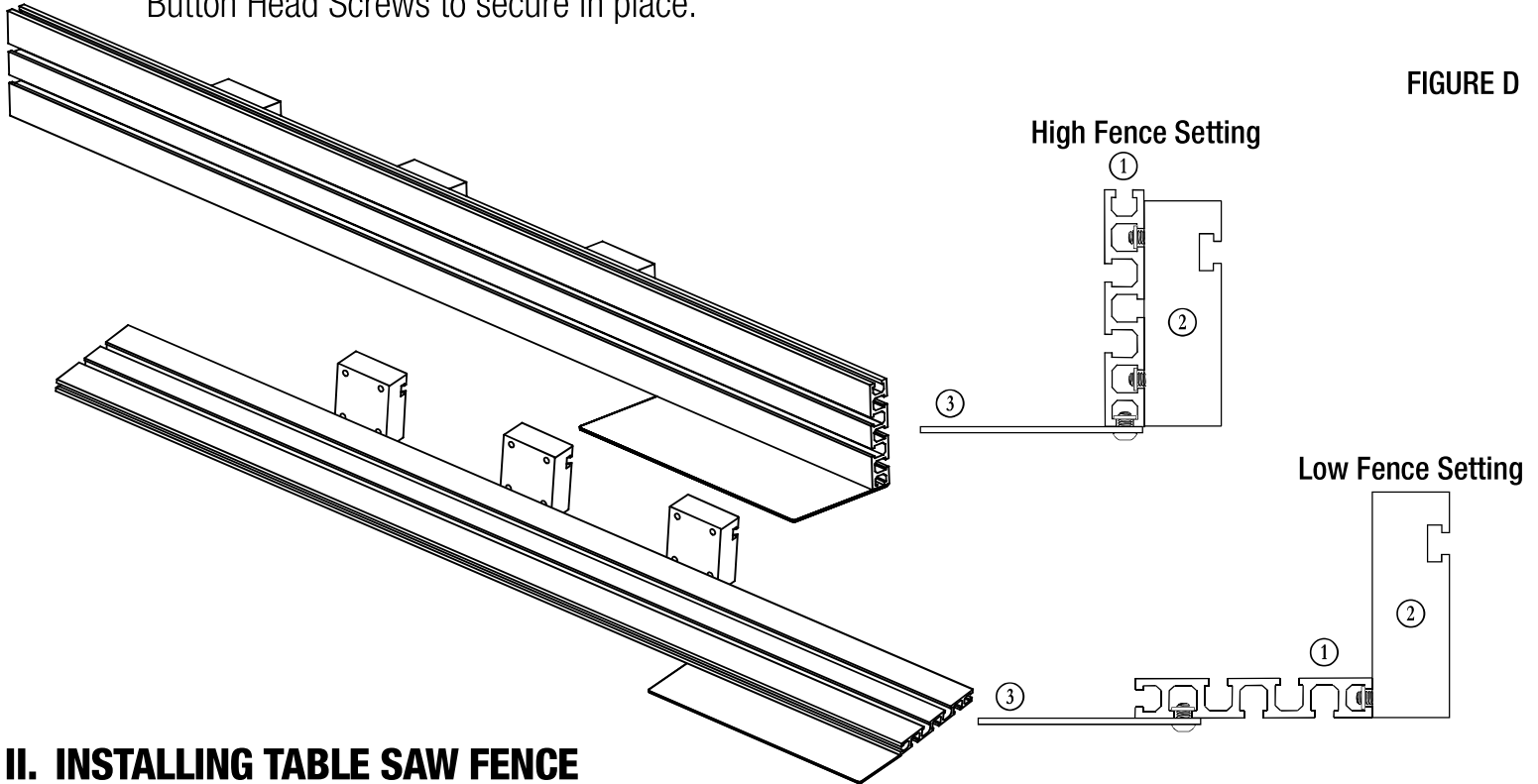


FIGURE D



## II. INSTALLING TABLE SAW FENCE

- Locate the assembled Auxiliary Rip Fence next to your table saw rip fence and position where you like.
- Place track clamps into the slots in the Adapter Blocks and tighten the clamps to your rip fence. A minimum of two track clamps are required and three are recommended if the Auxiliary Rip Fence is raised. **FIGURE E.**

## III. TIPS & TRICKS

- If raising the Auxiliary Rip Fence above the table surface, use a setup block or scrap material to set a consistent height.
- When tightening your Adapter Blocks to the Super Track Fence, use a piece of paper (a reliable .005" feeler) to set the Adapter Block off the table.





### ADDITIONAL ACCESSORIES AVAILABLE AT WOODPECK.COM

#### DESCRIPTION

#### SKU

Variable Pressure Featherboards (Pair)	VPFB
Featherboard Track	FBTRACK18
Semble Screw-Type Track Clamps (2-pack)	G20KP-2
Semble Screw-Type Track Clamps (4-pack)	G20KP-4
Semble Ratcheting Track Clamps (4-pack)	G20KL-4P



**WARNING!** To reduce the risk of injury keep hands away from moving parts. Refer to your power tool manual for proper setup and use.



**WARNING!** To reduce the risk of injury, wear safety goggles or glasses with side shields, ear protection & a dust mask.

## Woodpeckers®

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