Woodpeckers® STAINLESS STEEL STEP GAUGES

O W N E R 'S M A N U A L



Step Gauges take the guesswork out of machine setup. Nothing beats a physical representation of a dimension when it comes to setting the height of a router bit or table saw blade. The same is true for setting your drill press for hole depth. Woodpeckers latest *OneTIME Tool*, **Step Gauge RTS** and **Step Gauge DP** are just the ticket to speedy, precision settings.

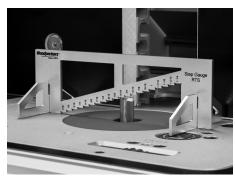
If you think you're missing anything, email us at mailroom@woodpeck.com. You can also call us at 800-752-0725 from 9:00 a.m. to 5:00 p.m. EST Monday - Friday.

Setting Up a Router Bit or Table Saw Depth of Cut

When was the last time you set a router bit or table saw depth of cut and got it perfect the first time? No one has that much luck! Using Step Gauge RTS, guesswork flies out the window.

To get the perfect setting, simply position the gauge over the bit or blade with your desired dimension at the corresponding step. Now you can make the setting adjustment with both hands free thanks to the gauges' supports. (Hint: Raise the blade or bit until you see the foot of the support rise slightly off the table, then lower until the foot just touches the surface it's resting on.)

The Step Gauge RTS is actually two gauges, with each step in 1/16" increments. Each gauge's first and last steps are 1/32" different so you can make any bit or blade setting truly accurate to 1/32". The RTS features a range of settings from 1/32" to 1-1/4".





Setting Up the Drill Press

For a precision setup just slip the "egg crate" style support into the gauge and place the gauge adjacent to the drill bit at the step representing the desired amount of material left below your hole. Now you can set the quill travel stop to match the gauge setting. The two DP gauges allow adjustments in 1/32" increments ranging from 1/16" to 1-9/32".



Woodpeckers®

PRECISION WOODWORKING TOOLS
Woodpeckers, LLC Strongsville, Ohio · **woodpeck.com**© 2019 Woodpeckers, LLC

